

# RELIABILITY REPORT FOR

# **DS1961S**

# **Dallas Semiconductor**

4401 South Beltwood Parkway Dallas, TX 75244-3292

Prepared by:

Ken Wendel

Ken Wendel Reliability Engineering Manager Dallas Semiconductor 4401 South Beltwood Pkwy. Dallas, TX 75244-3292

Email: ken.wendel@dalsemi.com

ph: 972-371-3726 fax: 972-371-6016 mbl: 214-435-6610

#### Conclusion:

The following qualification successfully meets the quality and reliability standards required of all Dallas Semiconductor products and processes:

#### DS1961S

In addition, Dallas Semiconductor's continuous reliability monitor program ensures that all outgoing product will continue to meet Maxim's quality and reliability standards. The current status of the reliability monitor program can be viewed at http://www.maxim-ic.com/TechSupport/dsreliability.html.\*

### **Module Description:**

A description of this Module can be found in the product data sheet. You can find the product data sheet at http://dbserv.maxim-ic.com/l\_datasheet3.cfm.\*

## **Reliability Derating:**

A module device consists of one or more IC's in a single, upward integrated, package. This package is assembled to include batteries, crystals, and other piece parts that make up the configuration of the Module. Because of either the complexity of the package or the included piece parts, standard high temperature reliability testing is not possible. Therefore, in order to determine the reliability of module products, the reliability of each of the piece parts is individually determined, then summed to determine the reliability of the integrated module product. If there are "n" significant components in the module then:

```
Fr (module) = Fr (1) + Fr (2) + Fr (3) + ..... + Fr (n)
Fr (module) = Failure rate of module
Fr(n) = Failure rate of the nth component
```

Failure Rates are reported in FITs (Failures in Time) or MTTF (Mean Time To Failure). The FIT rate is related to MTTF by:

MTTF = 1/Fr

NOTE: MTTF is frequently used interchangeably with MTBF.

The calculated failure rate for this module/assembly is:

<b>Module Device:</b>	<b>Quantity:</b>	MTTF (Yrs):	FITs:
DS1961	1	18096	6.3
Totals:		18096	6.3

The parameters used to calculate the module failure rate are as follows:

Cf: 60% Ea: 0.7 B: 0 Tu: 25 °C Vu: 5.5 Volts

The reliability data follows. A the start of this data is the module assembly information. This is a description of the module. The next section is the detailed reliability data for each stress found in the qualification / monitor. If there are additional processes or assemblies used as part of this report, a description of each will follow which includes the respective reliability data for that process/ assembly. The reliability data section includes the latest data available. Some of this data may be generic with other packages or products.

## **Assembly Information:**

Assembly Site: Fastech

Pin Count: 2

Package Type: iButton F50 Body Size: 16.25mm

Glob Top: FP4323, Dexter Hysol

Lead Frame: PCB; FR4
Lead Finsh: Stainless Steel

Die Attach: Underfill FP4527, Dexter Hysol

Flammability: UL 94-V0

Date Code Range: 0230 to 0303

ELECTRICAL CHARACTERIZATION								
DESCRIPTION	DATE CODE	CONDITION	REAL	POINT	QUANTITY	FAILS		
ESD SENSITIVITY	0230	IEC 1000-4-2 CONTACT 2000 VOLTS	10	PUL'S	3	0		
ESD SENSITIVITY	0230	IEC 1000-4-2 CONTACT 4000 VOLTS	10	PUL'S	3	0		
ESD SENSITIVITY	0230	IEC 1000-4-2 CONTACT 8000 VOLTS	10	PUL'S	3	0		
ESD SENSITIVITY	0230	IEC 1000-4-2 AIR 8000 VOLTS	10	PUL'S	3	0		
ESD SENSITIVITY	0230	IEC 1000-4-2 AIR 10000 VOLTS	10	PUL'S	3	0		
ESD SENSITIVITY	0230	IEC 1000-4-2 AIR 15000 VOLTS	10	PUL'S	3	3		
ESD SENSITIVITY	0230	IEC 1000-4-2 AIR 20000 VOLTS	10	PUL'S	3	3		
				Tota	al:	6		
OPERATING LIFE								
OPERATING LIFE								
OPERATING LIFE DESCRIPTION	DATE CODE	CONDITION	REAL	POINT	QUANTITY	FAILS		
	DATE CODE	CONDITION 125C, 6.0 VOLTS		<b>DPOINT</b> HRS	QUANTITY 77	FAILS 0		
DESCRIPTION			1000					
DESCRIPTION HIGH VOLTAGE LIFE	0230	125C, 6.0 VOLTS	1000	HRS	77 77	0		
DESCRIPTION HIGH VOLTAGE LIFE	0230 0303	125C, 6.0 VOLTS	1000	HRS HRS	77 77	0		
DESCRIPTION  HIGH VOLTAGE LIFE  HIGH VOLTAGE LIFE	0230 0303	125C, 6.0 VOLTS	1000	HRS HRS <b>Tot</b> a	77 77	0		
DESCRIPTION  HIGH VOLTAGE LIFE  HIGH VOLTAGE LIFE  TEMPERATURE CYCL	0230 0303	125C, 6.0 VOLTS 125C, 6.0 VOLTS	1000 1000 REAL	HRS HRS <b>Tot</b> a	77 77 <b>al</b> :	0 0 <b>0</b>		
DESCRIPTION  HIGH VOLTAGE LIFE  HIGH VOLTAGE LIFE  TEMPERATURE CYCL  DESCRIPTION	0230 0303 .E DATE CODE	125C, 6.0 VOLTS 125C, 6.0 VOLTS  CONDITION	1000 1000 REAL 1000	HRS HRS Tota	77 77 al:	0 0 0 FAILS		

W/E ENDURANCE AND DATA RET'N

DESCRIPTION DATE CODE CONDITION READPOINT QUANTITY FAILS

<sup>\*</sup> Some proprietary products may be excepted from this requirement.

				Total:		4
STORAGE LIFE		150C	1000	HRS	77	1
WRITE CYCLE STRESS	0303	25 C, 5.25 VOLTS	40	KCYS	77	0
STORAGE LIFE		150C	1000	HRS	77	0
WRITE CYCLE STRESS	0303	25 C, 5.25 VOLTS	50	KCYS	77	0
STORAGE LIFE		150C	1000	HRS	77	2
WRITE CYCLE STRESS	0303	85 C , 5.25 VOLTS	50	KCYS	77	0
STORAGE LIFE		150C	1000	HRS	77	0
WRITE CYCLE STRESS	0303	85 C , 5.25 VOLTS	20	KCYS	77	0
STORAGE LIFE		150C	1000	HRS	66	0
WRITE CYCLE STRESS	0230	85 C , 5.25 VOLTS	50	KCYS	77	1